

1 1. An array display comprising:
2 a plurality of panels abutted together in side-
3 by-side arrangement to form an array and defining seams
4 between adjacent panels; and
5 a resilient material around the panels, the
6 resilient material of adjacent panels abutting to form the
7 seam.

1 2. The display of claim 1 wherein said resilient
2 material is a foam.

1 3. The display of claim 1 wherein said resilient
2 material is a polymer.

1 4. The display of claim 1 wherein said resilient
2 material is black.

1 5. The display of claim 1 including optical
2 integrator plates positioned over said panels, a filler
3 material positioned between said plates.

1 6. The display of claim 5 wherein said filler
2 material matches the optical characteristics of said
3 optical integrator plates.

1 7. The display of claim 5 wherein said resilient
2 material is positioned beneath said filler material, said
3 resilient material including an upper portion, said
4 integrator plates including black matrix lines, said upper
5 portion arranged to substantially match the optical
6 characteristics of said black matrix lines.

1 8. The display of claim 7 wherein said upper portion
2 is positioned between said optical integrator plates and
3 said panels.

1 9. The display of claim 1 including black matrix
2 lines formed on the upper surface of said panels, said
3 material including an upper portion that substantially
4 matches the appearance of said black matrix lines.

1 10. The display of claim 9 wherein said upper portion
2 is made of a material that is different from said resilient
3 material.

1 11. A method comprising:
2 abutting a plurality of panels together in side-
3 by-side arrangement to form an array display;
4 defining seams between adjacent panels;
5 locating a resilient material around the
6 periphery of each panel; and

7 abutting the resilient material of adjacent
8 panels to form a seam.

1 12. The method of claim 11 including forming the seam
2 of a resilient foam material.

1 13. The method of claim 11 including forming the seam
2 of resilient silicone material.

1 14. The method of claim 11 including using a black
2 material to form said seam.

1 15. The method of claim 11 including positioning
2 optical integrator plates over said panels and filling the
3 region between said optical integrator plates and said
4 panels with a filler material.

1 16. The method of claim 15 including matching the
2 optical characteristics of said optical integrator plate
3 with said filler material.

1 17. The method of claim 15 including providing a
2 first seam material between said optical integrator plates,
3 said first seam material being substantially transparent
4 and matching the optical characteristics of said optical
5 integrator plates.